

NAVIGATOR[™] PUSH BUTTONS AND BOOTS REPLACEMENT INSTRUCTIONS

This procedure is for the replacement of the Push Button and Boots on all Style 9303, 9304 and 9305 Navigators.

Disassembly Instructions

- 1. Remove the four (4) screws attaching the Bezel to the Case.
- 2. Remove the three (3) screws attaching the Circuit Board to the Bezel.

Note: Most units have two stacked Circuit Boards with the exception of the Style 9303 Auxiliary Controller with a single board and the Style 9305 with two sets of stacked boards. The top board must first be removed from the bottom stacked Circuit Board. The bottom board can then be separated from the Bezel by removing a second set of screws.

- 3. Remove the screws holding the second board.
- 4. With the Bezel face down, unscrew the Hex Head Nut holding the defective Push Button Boot.
- 5. Push the Button down through the Bezel. Each Push Button has a contact pin. Be sure to locate this pin and note its position.
- 6. Replace the entire Push Button Assembly from the front side and reattach with the Hex Head Screw.

Note: The Kit includes a small stainless steel spacer. This item can be discarded.

- 7. Repeat the above steps to replace any additional Push Buttons and Boots.
- 8. Reverse the above steps for reassembly then fully test all functions.



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REVISED: 8/11

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