WARRANTY AND DISCLAIMER: We warrant Akron Brass products for a period of five (5) years after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy the warranty. The warranty is void if the product has been altered or damaged through misuse, abuse, or repair. The warranty is null and void if the product is subject to wear and tear. The warranty is null and void if the product is not returned to Akron Brass as required by Akron Brass for warranty service.

We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; damage; failure to follow our instructions or specifications; or any loss of profits) from any cause whatsoever. No person has authority to change this warranty.

REvISED: 8/11

ISO 9001 REGISTERED COMPANY

PHONE: 330.264.5678 or 800.228.1161  I  FAX: 330.264.2944 or 800.531.7335  I  akronbrass.com

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Style 9183 Field Service Kit

Sabre® Nozzles

for SaberJet™ Nozzles

1512 1/2" with Pistol Grip
1513 1" with Pistol Grip
1515 1 1/2" with Pistol Grip
1520 1 1/2" with Pistol Grip
Parts included in this kit are normally all that are required to repair leaks in the shutoff area. If additional nozzle components are required, contact Akron Brass for the appropriate technical service bulletin or return the nozzle to our factory: Akron Brass Co., Old Mansfield Rd., Wooster, Ohio 44691 or Akron Manufacturing Co., P.O. Box 280, Aylmer, Ontario N5H 2R9.

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>DESCRIPTION</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Turbine Teeth</td>
<td>772153</td>
</tr>
<tr>
<td>2</td>
<td>O-Ring (2)</td>
<td>757269</td>
</tr>
<tr>
<td>3</td>
<td>Roll Pin (2)</td>
<td>744062</td>
</tr>
<tr>
<td>4</td>
<td>O-Ring (2)</td>
<td>757281</td>
</tr>
<tr>
<td>5</td>
<td>Seat (2)</td>
<td>769245</td>
</tr>
<tr>
<td>6</td>
<td>Ball</td>
<td>703567</td>
</tr>
<tr>
<td>7</td>
<td>O-Ring</td>
<td>757265</td>
</tr>
<tr>
<td>8</td>
<td>1 1/2&quot; Gasket</td>
<td>717042</td>
</tr>
<tr>
<td>8</td>
<td>1&quot; Gasket</td>
<td>717047</td>
</tr>
</tbody>
</table>
USE THESE ILLUSTRATIONS TO IDENTIFY THE VARIOUS PARTS IN THIS KIT

**Item No. 1**
PN 7-72-153
Turbine Teeth

**Item No. 2**
PN 7-57-269
O-Ring (2)
Handle Trunnion

**Item No. 3**
PN 7-44-062
Roll Pin (2)

**Item No. 4**
PN 7-57-281
O-Ring Seat (2)

**Item No. 5**
PN 7-69-245
Seat (2)

**Item No. 6**
PN 7-03-567
Ball

**Item No. 7**
PN 7-57-265
O-Ring
Inlet Adapter

**Item No. 8**
PN 7-17-042
Swivel Gasket 1 1/2"

**Item No. 8**
PN 7-17-047
Swivel Gasket 1"

Rivet
PN 7-54-003
USE TO DRIVE OUT ROLL PINS IN HANDLE TRUNNIONS
FIELD SERVICE KIT INSTRUCTIONS

DISASSEMBLY

1. Remove the swivel gasket (8 or 9).
2. Remove the set screw (A) at the swivel end of the shut-off body using a 1/8” Allen wrench.
3. Insert a tool 13/16” square (for Styles 1512, 1513 .740” square) into the grooves in the swivel adapter (C) and remove (counterclockwise).
4. Remove the O-Ring (7) from the inlet adapter (C).
5. Remove the seat and O-Ring (4 and 5) from the inlet adapter (C).
6. Turn the handle (E) into the open position and remove the ball (6).
7. Mark the end of the trunnions (F) and handle so they can be reassembled in exactly the same position. (Use chalk, grease pencil. etc.).
8. Take the rivet supplied in the service parts kit and drive out the roll pins (3) securing the handle to the trunnions.
9. Push the trunnions into the shutoff body until they are free. Remove the handle and trunnions.

10. Remove the O-Rings (2) from the trunnions.
11. Remove the front seat and O-Ring (4 and 5).
12. Remove the two set screws (G) on the turbine retaining ring (I) with a 3/32” Allen wrench.
13. Remove the turbine retaining ring (H).
14. Remove the turbine teeth (l).

NOTE: All O-Rings must be lubricated with O-Ring grease before assembly.

ASSEMBLY

1. Install the new O-Rings (4) on the new seats (5).
2. Insert one new seat with O-Ring into the shutoff body (B).
3. Install the new O-Rings (2) on the trunnions (F).
4. Place the handle (E) over the trunnions holes with the “closed” lettering facing the inlet.
5. Install the trunnions from inside the shutoff body, using the marks (Disassembly Step 7) to position properly.
6. Install the new roll pins (3) to secure the handle to the trunnions.
7. Turn the handle into the closed position and insert the new ball (6).
8. Install the other new seat (5) with O-Ring (4) into the recess of the inlet adapter (C).
9. Install the new O-Ring (7) in the shutoff body recess.

10. With the handle in the closed position, thread the inlet adapter into the shutoff body. (Continue tightening until resistance is felt when opening and closing the shutoff.)
11. Install the new swivel gasket (8 or 9).
12. Install the new turbine teeth (l).
13. Line up screw holes with the holes in the nozzle body and place the turbine retaining ring (H) back into position.
14. Install and tighten the set screws (G) which secure the retaining ring.
15. Test the nozzle with water to determine if the shutoff functions properly. If a small leak is present, tighten the swivel adapter slightly to eliminate the leak.
16. Once the shutoff functions properly, observe the swivel adapter through the set screw hole in the shutoff body. If a full thread is visible, drill a slight recess for the set screw (use a 1/16” drill bit). Install and tighten the set screw (A).