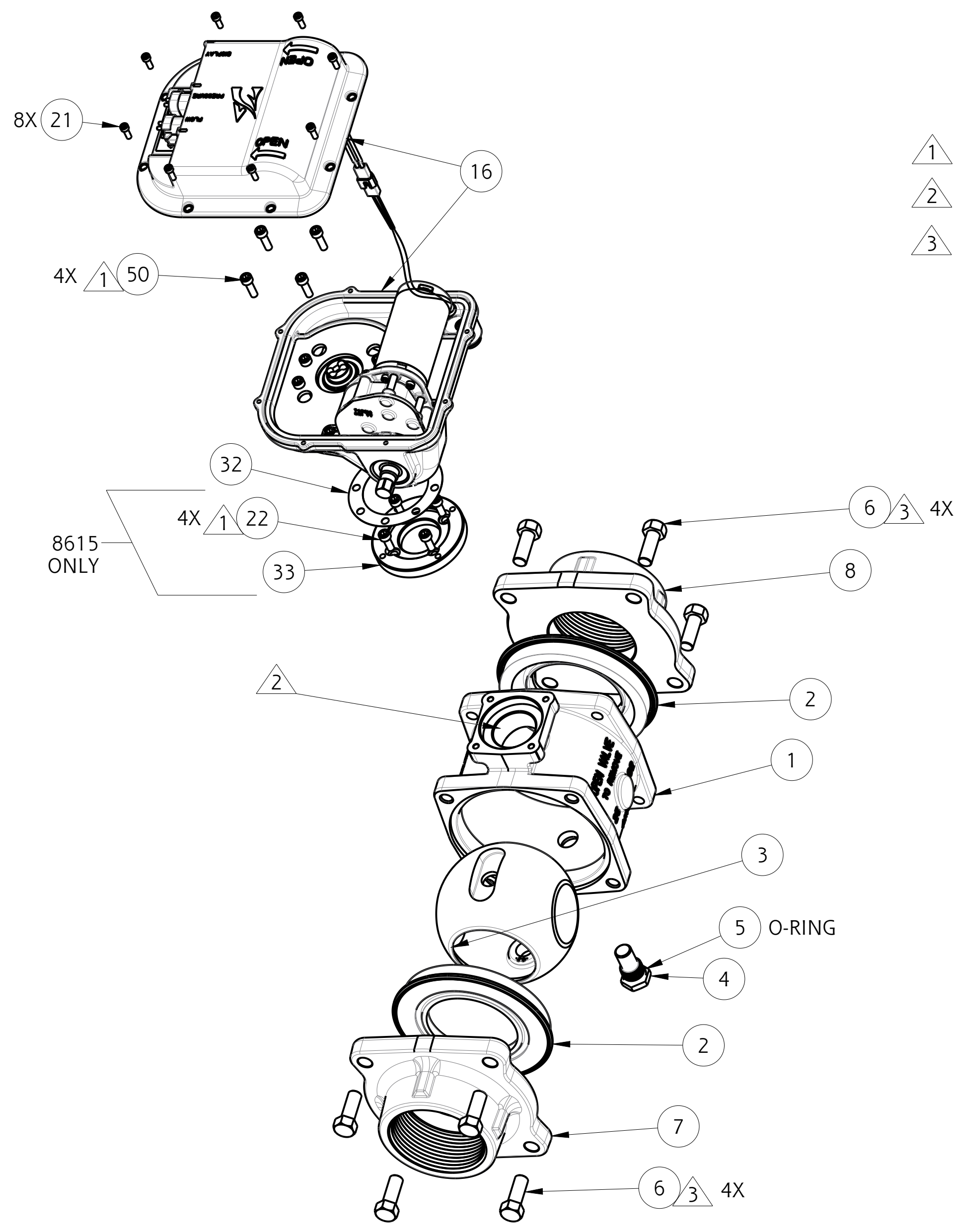




TECHNICAL SERVICE PARTS
 STYLE 8615, 8620, 8625, 8630, 8635
 PRODUCT S/O VALVE

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, ONLINEREPAIR.AKRONBRASS.COM

Chg.	Date
00	08-19
01	08-20



ASSEMBLY NOTES:

USE PARKER-O-LUBE ON ALL O-RINGS AND MATING SURFACES, UNLESS OTHERWISE SPECIFIED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE MOBILITH SHC460.
- 3 TORQUE TO "A" FT-LBS (SEE TABLE BELOW).

SIZE OF VALVE	TORQUE "A" FT-LBS
1.5"	18-20
2.0"	25-30
2.5"	25-30
3.0"	38-40
3.5"	38-40

PHONE: 800.228.1161 | www.akronbrass.com

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

Parts List Sheet:

127903



TECHNICAL SERVICE PARTS

STYLE 8615, 8620, 8625, 8630, 8635

PRODUCT S/O VALVE

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Chg.	Date
00	08-19
01	08-20

Find	Description	Item	QTY
3.00"/3.50" VALVE - STYLE 8630, 8635			
1	BODY S/O 3.0"	122028	1
2	SEAT VALVE 3"	769181	2
3	BALL 3"	703933	1
4	TRUNNION VALVE S/A 3"	127787	1
5	* O-RING 2-207	757217	1
16	12V - VALVE ACTUATOR POSITION A-C	86308002	1
16	12V - VALVE ACTUATOR POSITION B-D	86308003	1
16	24V - VALVE ACTUATOR POSITION A-C	86308004	1
16	24V - VALVE ACTUATOR POSITION B-D	86308005	1
21	SCREW SOCKET HEAD CAP LOC WELL 6-32 X 3/8"	765027	8
30	TRUNNION S/A 8630, 8635	127899	1
32	SPACER INSULATION	770395	1
40	** O-RING 2-115	757009	1
41	** O-RING 2-214	757010	1
50	SCREW SOCKET HEAD CAP 10-24 X 5/8"	765028	4
2.50" VALVE - 8625			
1	BODY S/O 2.5"	122027	1
2	SEAT VALVE 2.5"	769537	2
3	BALL 2.5"	803132	1
4	TRUNNION VALVE S/A 2" & 2.5"	127786	1
5	* O-RING 2-211	757198	1
16	12V - VALVE ACTUATOR POSITION A-C	86258006	1
16	12V - VALVE ACTUATOR POSITION B-D	86258007	1
16	24V - VALVE ACTUATOR POSITION A-C	86258008	1
16	24V - VALVE ACTUATOR POSITION B-D	86258009	1
21	SCREW SOCKET HEAD CAP LOC WELL 6-32 X 3/8"	765027	8
32	SPACER INSULATION	770395	1
50	SCREW SOCKET HEAD CAP 10-24 X 5/8"	765028	4

Find	Description	Item	QTY
2.00" VALVE - STYLE 8620			
1	BODY S/O 2.0"	122026	1
2	SEAT VALVE 2"	769561	2
3	BALL 2"	803040	1
4	TRUNNION VALVE S/A 2" & 2.5"	127786	1
5	* O-RING 2-211	757198	1
16	12V - VALVE ACTUATOR POSITION A-C	86258006	1
16	12V - VALVE ACTUATOR POSITION B-D	86258007	1
16	24V - VALVE ACTUATOR POSITION A-C	86258008	1
16	24V - VALVE ACTUATOR POSITION B-D	86258009	1
21	SCREW SOCKET HEAD CAP LOC WELL 6-32 X 3/8"	765027	8
30	TRUNNION S/A 8620, 8625	127898	1
32	SPACER INSULATION	770395	1
40	** O-RING 2-115	757009	1
41	** O-RING 2-214	757010	1
50	SCREW SOCKET HEAD CAP 10-24 X 5/8"	765028	4
1.50" VALVE - STYLE 8615			
1	BODY S/O 1.5" MCH CS	106312	1
2	SEAT VLV 1.5" MATL HYTREL ANNEALED	769560	2
3	BALL 1.5" MCH STSTL S/O VLV 8815	119797	1
4	TRUNNION VALVE S/A 1.5"	127789	1
5	* O-RING 2-212	757180	1
16	12V - VALVE ACTUATOR POSITION A-C	86158002	1
16	12V - VALVE ACTUATOR POSITION B-D	86158003	1
16	24V - VALVE ACTUATOR POSITION A-C	86158004	1
16	24V - VALVE ACTUATOR POSITION B-D	86158005	1
21	SCREW SOCKET HEAD CAP LOC WELL 6-32 X 3/8"	765027	8
22	SCREW SOC HD CAP 10-24 X 1/2" ST STL	763038	4
30	TRUNNION S/A 8615	127897	1
32	SPACER INSULATION COMP MYLAR	770395	1
33	PLATE ADAPTER ELC ACT 36000 BRASS 8615	742269	1
40	** O-RING 2-115	757009	2
50	SCREW SOC HD CAP 10-24 X 5/8" ST STL	765028	4
ADAPTERS			
6	*** HEX HEAD BOLT	-	8
7	*** OUTLET ADAPTER	-	1
8	*** INLET ADAPTER	-	1

* INCLUDED WITH TRUNNION FIND 4
 ** INCLUDED WITH TRUNNION FIND 30
 *** SEE AKRON BRASS CATALOG OR CONTACT AKRON BRASS CUSTOMER SERVICE FOR AVAILABLE INLET AND OUTLET ADAPTERS.

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