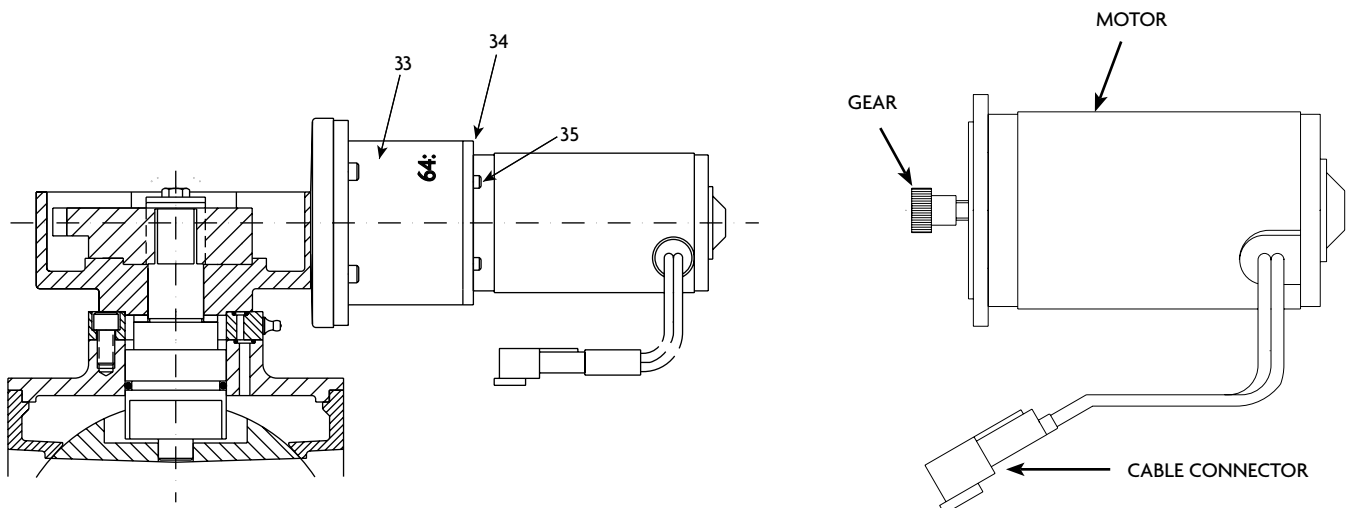
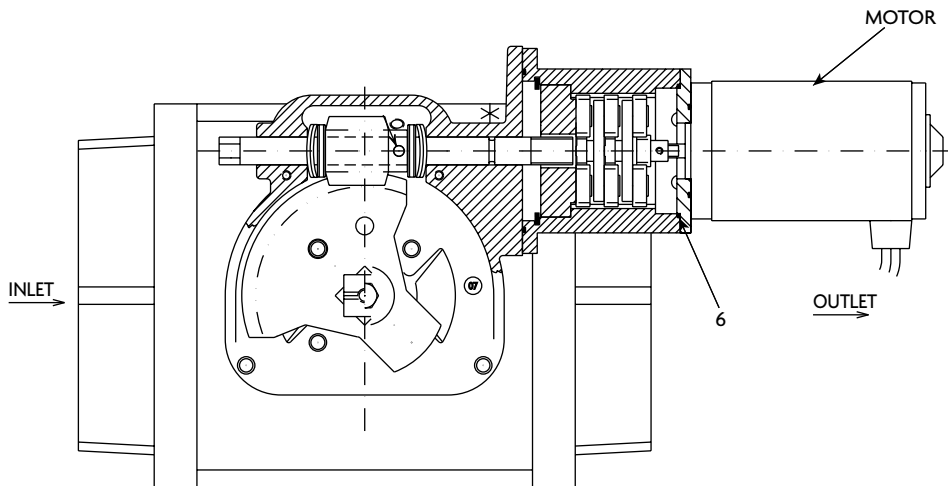




INSTALLATION INSTRUCTIONS FOR REPLACEMENT VALVE MOTOR

INSTALLATION

1. Apply O-ring lube or silicone grease to O-ring #6.
2. Place O-ring into groove provided in gear housing #33.
3. Position connector cable in direction toward controller.
4. Insert gear in between planet gears.
5. Align 4 holes of piece #33 and #34.
6. Apply loctite 222 or Permabond LM113 to 4 screws #35.
7. Insert screws to snug and tighten alternately with 7/64 hex wrench.
8. Actuator is now ready for operation.





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