



**INSTALLATION INSTRUCTIONS  
FOR FB R-1 HANDLES  
FOR VALVES SOLD WITHOUT HANDLE**

To accommodate the new, improved Fine Blank (FB) R-1 handle, your valve must have the raised stop plate (part number 7-42-095) included in this kit.

1. If your valve has a  $\frac{3}{16}$ " thick stop plate (part number 7-42-073 stamped on the face, remove and discard it.
2. Place the raised stop plate on the trunnion so that the stop plate ears contact the stops on the trunnion retaining plate.
3. Install the FB R-1 handle in the proper position on the trunnion and install the washer and bolt.



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