



ASSEMBLY NOTES:
Use Parker O-Ring lubricant or
equivalent on all O-Rings



STYLE 7800
SWING OUT™ VALVE (WITH TORK-LOK®)
NOTE: FOR UNITS WITH SEPARATE STOP PLATE (#4)
AND TRUNNION RETAINING PLATE (#7). MFG. AFTER 1987
TECHNICAL SERVICE PARTS LIST

ITEMNO.	DESCRIPTION	7810	7815	7820	7825	7830	7835
1	Hex Head Cap Screw	765094	765094	761065	761065	761065	761065
2	Washer	784008	784008	784120	784120	784120	784120
3	Complete Handle*						
4	TS/TSC/R-2 Stop Plate	742074	742074	742073	742073	742073	742073
4	R-1 Stop Plate	742074	742074	742095	742095	742095	742095
5	Hex Head Cap Screw (4)	765028	765028	765028	765028	765028	765028
6**	O-Ring	757009	757009	757284	757284	757284	757284
7	Trunnion Retaining Plate	742075	742075	742089	742089	742089	742089
8	Handle Trunnion	772091	772091	772142	772142	772142	772142
9	Tork-Lok Spring	768116	768116	768210	768210	768210	768210
10	Ball Trunnion	773147	773148	773149	773149	773275	773275
11	Retaining Ring	758153	758153	758154	758154	758154	758154
12**	O-Ring	757042	757042	757010	757010	757010	757010
13	Valve Body	106311	106312	105286	105287	105288	105288
14	Threaded Trunnion	773122	773092	773094	773094	773095	773095
15**	O-Ring	757175	757034	757022	757022	757217	757217
16**	Seat (2)	769179	769177	769180	769537	769181	769181
17	Complete Adapters*						
18	Hex Head Cap Screw (8)	761074	761091	761092	761048	761058	761058
19**	Ball	703467	703151	703124	703429	703428	703428
20	TSC Cover	109916	109916	109177	109177	109177	109177
21	TS Handle Hub	721202	721202	721278	721278	721278	721278
22	TS Handle Rod 5"	109148	109148	109974			
22	TS Handle Rod 9-1/2"			109146	109146	109146	109146
23	TS Handle Ball	703080	703080	703080	703080	703080	703080
24	Spacer			769428	769428	769428	769428
25	Spacer	769411	769411				

*See price list for listing of complete handles and complete adapters. **Indicates parts included in field service kits. See price list for listing.

COMPONENT PARTS OF ADAPTERS NOT ILLUSTRATED

DESCRIPTION	7810	7815	7820	7825	7830	7835
Adapter Plug- 3/4"				744018	744018	744018
Adapter Swivel Gasket		714042		714019	714022	714023
Screen		769059		769027	769241	769241
Ball Bearings (25)		‡				
Ball Bearings (39)				‡		
Ball Bearings (47)					‡	
Ball Bearings (53)						‡
Adapter Plug - 1/4"			744011	744011	744011	744011
Valve Body Plug (if required)		744009	744011	744011	744011	744011
Swivel (NH) - Chromet†		101292		101343	100066	100067
Swivel Plug		742023		742023	742023	742023

†For other threads order by description and thread size (ODM and TPI) or by Thread Code. ‡Packet of 50 Ball Bearings - P/N 109041



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