





STYLE 7600
SWING OUT™ VALVE (LESS TORK-LOK®)
NOTE: FOR UNITS WITH HANDLE STOPS BUILT INTO
BODY (MFG. AFTER 1987)
TECHNICAL SERVICE PARTS LIST

| ITEM NO. | DESCRIPTION | 7610 | 7615 | 7620 | 7625 | 7630 | 7635 |
|----------|--|--------|--------|--------|--------|--------|--------|
| 1 | Hex Head Cap Screw | 761067 | 761067 | 761065 | 761065 | 761065 | 761065 |
| 1A | Hex Head Cap Screw (SZ Handle Only) | | | | 765125 | 765125 | 765125 |
| 2 | Washer | 784008 | 784008 | 784034 | 784034 | 784034 | 784034 |
| 3 | Complete Handle* | | | | | | |
| 4 | R-1 Stop Plate | 742074 | 742074 | 742095 | 742095 | 742095 | 742095 |
| 4 | SZ Stop Plate | | | | 742073 | 742073 | 742073 |
| 5 | Spacer | 769313 | 769313 | 769310 | 769310 | 769310 | 769310 |
| 6** | O-Ring | 757174 | 757174 | 757226 | 757226 | 757226 | 757226 |
| 7 | Handle Trunnion | 772113 | 772114 | 772115 | 772115 | 772116 | 772116 |
| 8 | Valve Body | 106307 | 106308 | 106309 | 106310 | 106660 | 106660 |
| 9** | O-Ring | 757175 | 757034 | 757022 | 757022 | 757217 | 757217 |
| 10 | Threaded Trunnion | 773122 | 773092 | 773094 | 773094 | 773095 | 773095 |
| 11** | Seat (2) | 769179 | 769177 | 769180 | 769537 | 769181 | 769181 |
| 12 | Complete Adapters* | | | | | | |
| 13 | Hex Head Cap Screw (8) | 761074 | 761091 | 761016 | 761048 | 761058 | 761058 |
| 14** | Ball | 703110 | 703151 | 703124 | 703429 | 703428 | 703428 |
| 15 | SZ Handle Housing | | | | 106661 | 106661 | 106661 |
| 16 | SZ Handle Insert | | | | 723010 | 723010 | 723010 |
| 17 | SZ Handle Wedge | | | | 784069 | 784069 | 784069 |
| 18 | SZ Handle Rod | | | | 721206 | 721206 | 721206 |
| 19 | SZ Handle Knob | | | | 109189 | 109189 | 109189 |
| 20 | Roll Pin | | | | 744066 | 744066 | 744066 |
| 21 | Spacer | 769410 | 769410 | 769428 | 769428 | 769428 | 769428 |

*See price list for listing of complete handles and complete adapters.
 **Indicates parts included in field service kits. See price list for listing.

COMPONENT PARTS OF ADAPTERS NOT ILLUSTRATED

| DESCRIPTION | 7610 | 7615 | 7620 | 7625 | 7630 | 7635 |
|-------------------------------|------|--------|--------|--------|--------|--------|
| Adapter Plug - 3/4" | | | | 744152 | 744152 | 744152 |
| Adapter Swivel Gasket | | 714121 | | 714021 | 714022 | 714023 |
| Screen | | 769059 | | 769027 | 769241 | 769241 |
| Swivel Ball Bearing (25) | | 703017 | | | | |
| Swivel Ball Bearing (39) | | | | 703017 | | |
| Swivel Ball Bearing (47) | | | | | 703017 | |
| Swivel Ball Bearing (53) | | | | | | 703017 |
| Adapter Plug -1/4" (M4-S) | | | | 744011 | | |
| Valve Body Plug (if required) | | 744009 | 744011 | 744011 | 744011 | 744011 |
| Swivel (NH) - Chrome† | | 101292 | | 101343 | 100066 | 100067 |
| Swivel Plug | | 742023 | | 742023 | 742023 | 742023 |

†For other threads order by description and thread size (ODM and TPI) or by Thread Code.
 ††Packet of 50 Ball Bearings -- P/N 109041.



PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | akronbrass.com

REVISED: 6/11

WARRANTY AND DISCLAIMER: We warrant Akron Brass products for a period of five (5) years after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service.
 We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; damage; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty.

© Akron Brass Company. 2011 All rights reserved. No portion of this can be reproduced without the express written consent of Akron Brass Company.