



ASSEMBLY NOTES:  
 USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.  
 ① USE PERMABOND LM113 OR LOCTITE 222.  
 ② DIMPLE AT ASSEMBLY.  
 ③ STAKE AT ASSEMBLY.  
 ④ DO NOT CUT TURBINE TEETH.  
 ⑤ USE LOW-TEMP LUBRIPLATE.  
 ⑥ ON SCREW ONLY, TIGHTEN SCREW 1 THREAD BELOW O.D. OF PATTERN SLEEVE.

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

Parts List Sheet:

124824

WARRANTY AND DISCLAIMER\*: We warrant Akron Brass products for a period of five (5) years\* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. \*Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.  
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TECHNICAL SERVICE PARTS

STYLE 4805

PRODUCT 1" ASSAULT TIP TWIST SHUT-OFF

Chg.	Date
00	11-14

FIND	DESCRIPTION	ITEM	QTY
1	SCREW SOC HD CAP #6-32 X 5/8"	765179	1
2	GASKET RETAINER	124806	1
3	GASKET BAFFLE HEAD	714188	1
4	TURBINE TEETH	772024 +	1
5	SCREW SOC HD #4-40 X 1/2	760041 +	2
6	BUMPER	703724 +	1
7	TURBINE RETAINER	109437 +	1
10	RETAINING RING	756213	1
11	THROAT SLEEVE	124805	1
12	O-RING 2-018	757042	1
13	THROAT	124804	1
14	THROAT PIN Ø 1/8" X 3/8	745158	3
15	CAM SCREW	765243	1
16	DETENT SPRING	768283	1
17	O-RING 2-122	757335	1
18	SPRING	769217	1
19	PATTERN SLEEVE	124802 +	1
20	NOZZLE BODY	124801	1
21	O-RING 2-127	757048	1
22	SCREW ALLEN HD SET CUP 10-24 X 1/4" SS	765025	1
23	ADAPTER SWIVEL	120158	1
24	BALL ST STL Ø 3/16"	704018	1
25	SWIVEL 1" NH	119543	1
26	BALL BRASS Ø 5/32"	704030*	28
27	GASKET	717047	1
30	PATTERN INDICATOR BAND	803154	1
33	BAFFLE HEAD	124807	1
34	O-RING 2-126	757311	1
35	O-RING 2-119	757330	1
37	SHIM PLASTIC BLUE .005	769545	**
38	SHIM PALSTIC BROWN .010	769546	**
39	SHIM PLASTIC PINK .015	769547	**
40	SHIM PLASTIC GREEN .003	769548	**
43	SCREW ALLEN HD SOC SET CUP 1/4 -20X3/16"	765008	2
44	INDICATOR BAND	704851	1
73	STEM/SPIDER S/A	124867	1

\* KIT OF 50 BALLS: 704018

\*\* INSTALLED AT FACTORY AS NEEDED FOR FINAL FLOW CALIBRATION

+ ITEMS 4,5,6,7,19 AVAILABLE IN BUMPER SUB-ASSEMBLY: 48050005

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