

# PHONE: 800.228.1161 | www.akronbrass.com

WARRANTY AND DISCLAIMER\*: We warrant Akron Brass products for a period of five (5) years\* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. \*Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

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Chg.	Date
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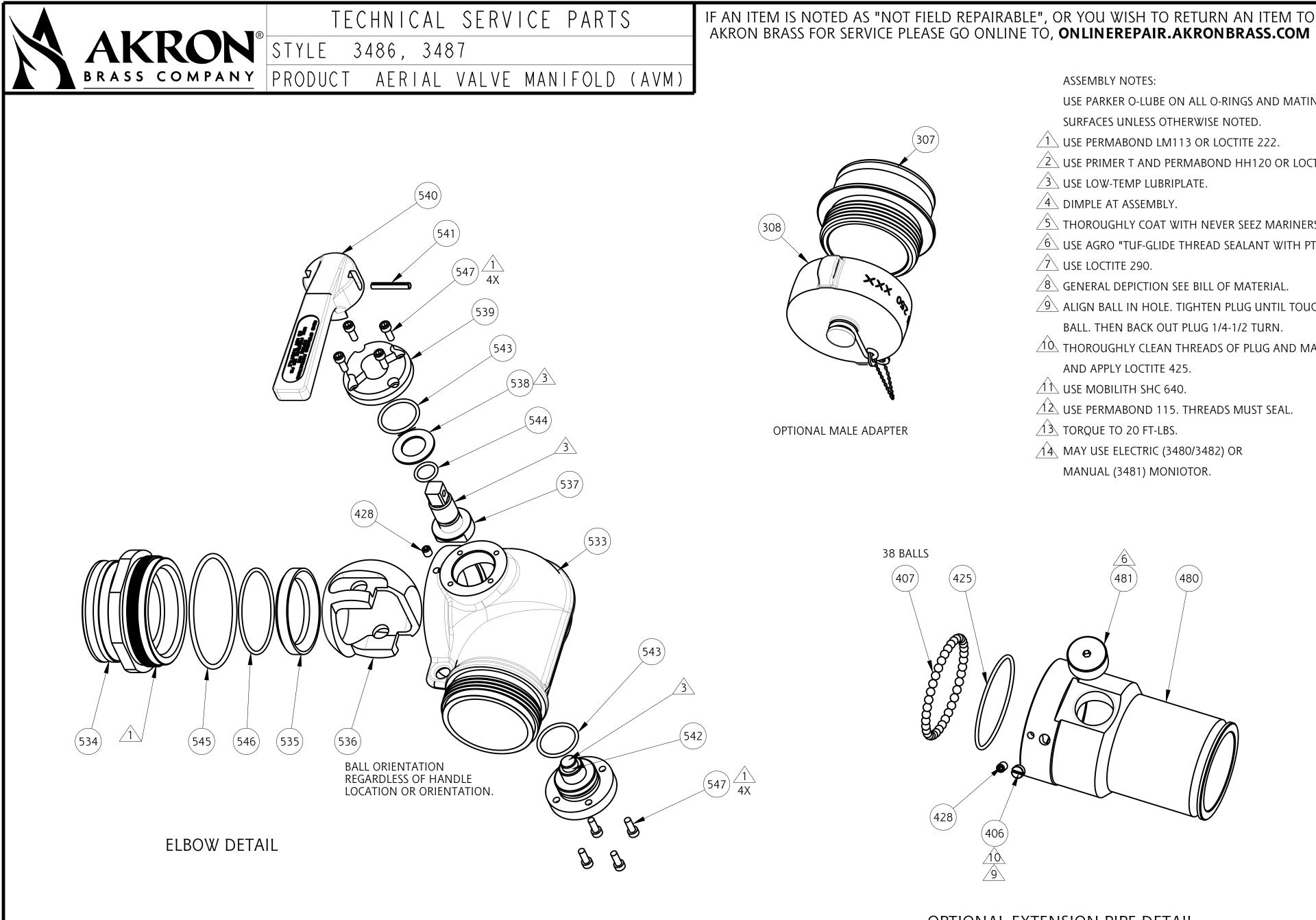
ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- 3 USE LOW-TEMP LUBRIPLATE.
- 4 DIMPLE AT ASSEMBLY.
- $\overline{5}$  Thoroughly coat with Never Seez Mariners Choice.
- 6 USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
- ∠7 USE LOCTITE 290.
- 8 GENERAL DEPICTION SEE BILL OF MATERIAL.
- ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- 10 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.
- 1 USE MOBILITH SHC 640.
- 12 USE PERMABOND 115. THREADS MUST SEAL.
- 13 TORQUE TO 20 FT-LBS.
- /14 MAY USE ELECTRIC (3480/3482) OR MANUAL (3481) MONIOTOR.

Parts List Sheet:

26810



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- USE PARKER O-LUBE ON ALL O-RINGS AND MATING
- SURFACES UNLESS OTHERWISE NOTED.
- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.

- 5 THOROUGHLY COAT WITH NEVER SEEZ MARINERS CHOICE.
- $\angle$ 6 USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
- 8 GENERAL DEPICTION SEE BILL OF MATERIAL.
- ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- 10 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART
- 12 USE PERMABOND 115. THREADS MUST SEAL.
- /14 MAY USE ELECTRIC (3480/3482) OR

# OPTIONAL EXTENSION PIPE DETAIL

Parts List Sheet:

26810

QTY

1

Item

127921



Find

401

BASE FLANGE

# TECHNICAL SERVICE PARTS STYLE 3486, 3487

Description

### PRODUCT AERIAL VALVE MANIFOLD (AVM)

Find	Description	ltem	QT
300	BALL SHUTOFF (WITHOUT VACUUM RELIEF HOLE)	126794	1
300	BALL SHUTOFF (WITH VACUUM RELIEF HOLE)	126793	1
301	PLUG	126795	
302	BOLT SHOULDER	126789	
303	WASHER RUBBER	784262	
307	ADAPTER MALE 2.5" NH	127968	1
308	CAP W/ CHAIN	127990	1
А	KIT OF 50 BALLS	10904	
В	SEAL KIT	348600	02
C	ELBOW S/A RIGHT HAND	72400001	
C	ELBOW S/A LEFT HAND	72400002	

101		Brise reminde	121521	1
402	В	SEAT	770472	1
404		TRUNNION	126792	1
405		TRUNNION SHAFT	126796	1
406	Α	PLUG SWIVEL	742023	6
407	A,*	BALL BRASS 1/4"OD	-	114
408		HOUSING GEAR	126921	1
409		GEAR SECTOR	121330	1
410		INDICATOR OPEN/CLOSE	126791	1
411		SPACER GEAR	768375	2
412		WASHER THRUST	784103	1
413		WORM GEAR	784190	1
414		PIN ROLL 3/16" x 3/4"	744068	2
415		SHAFT GEAR	770470	1
416		CRANK LEVER	126790	1
417		SPINNER	770384	1
418		SCREW HEX HEAD CAP 1/2-13 X 3/4"	761065	1
419		PLATE COVER	744554	1
420		PLATE ID 3486	744557	1
420		PLATE ID 3487	744573	1
421		NAIL GRIP	736052	4
422		FITTING GREASE 1/4-28	713034	1
423	В	O-RING 2-347	757446	1
424	В	O-RING 2-248	757077	1
425	В	O-RING 2-149	757087	3
426	В	O-RING 2-214	757010	1
427		SCREW SOCKET HEAD CAP 1/4-20 X 5/8"	765029	4
428		SCREW SOCKET HEAD CUP POINT SET 1/4-20 X 3/8"	765022	4
429		SCREW HEX HEAD CAP 3/8-16 X 1"	761072	8
430		SCREW SOCKET HEAD CUP POINT SET 3/8-16 X 1/2"	765187	1
431		WASHER #8	784123	4
432		SCREW SOCKET HEAD CAP NYLON PATCH 8-32 X 1/2"	765155	4
480		EXTENSION PIPE	126801	1
481		PLUG PIPE SOCKET HEAD 1"NPT	744286	1
533	С	ELBOW BODY VALVE 2.5NH	126802	1
534	С	ADAPTER SWIVEL	126803	1
535	С	SEAT	769721	1
536	С	BALL 2" ELBOW VALVE	127915	1
537	С	TRUNNION	127914	1
538	С	WASHER FLAT UHMW	784185	1
539	С	TRUNNION CAP	126806	1
540	С	HANDLE	721317	1
541	С	PIN ROLL 3/16" X 1-1/4"	744060	1
542	С	TRUNNION	126807	1
543	С	O-RING 2-122	757184	2
544	С	O-RING 2-113	757008	1
545	С	O-RING 2-236	757035	1
546	С	O-RING 2-143	757159	1
547	С	SCREW SOCKET HEAD CAP 10-24 X 1/2"	763038	8

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\* ADD QUANTITY OF 38 FOR EACH EXTENSION PIPE (ITEM 49) USED

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D48447