To assemble override handwheel:
1.) Attach handwheel (item #2) to adapter shaft (item #1) using (2) screws (item # 3).
   Use Permabond IM113 or Loctite 222 on threads
2.) Insert O-ring (item #4) onto adapter shaft, Do not lubricate

To install override handwheel assembly onto monitor:
1.) Disconnect power from unit
2.) Apply Primer-T to override socket and adapter shaft
3.) Apply Loctite 680 to override socket and adapter shaft
4.) Insert override adapter into override socket and wait at least 10 minutes to allow the locktite time to set before proceeding. Ensure that handwheel does not interfere with cowling
5.) Restore power to unit
6.) Test operation of monitor.
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