ASSEMBLY NOTES:
- Use Parker O-Lube on all O-rings and mating surfaces unless otherwise noted.
- Use Permabond LM113 or Loctite 222.
- Use Loctite 290.
- Use Low-Temp Lubriplate.
- Align ball in hole. Tighten plug until touches ball. Then back out plug 1/4-1/2 turn.
- For threads up to \( \frac{3}{4} \)" use Permabond LH050 or Loctite 592. For threads bigger than \( \frac{3}{4} \)", use AGRO "Tuf-Glide thread sealant with PTFE".
- Thoroughly clean threads of plug and mating part and apply Loctite 425.
- Use Permabond LH050 or Loctite 592.

See Gearbox Assembly Detail

Optional Base

Warranty and Disclaimer: We warrant Akron Brass products for a period of five (5) years after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow instructions or recommendations; or anything else beyond our control. We make no warranties, express or implied, other than those included in this warranty statement, and we disclaim any implied warranty of merchantability or fitness for any particular purpose. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein, Akron Brass industrial electronic components and the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturer’s warranty and Akron Brass disclaims any warranty in respect of those products.

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ASSEMBLY NOTES:
- USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.
- USE PERMABOND LM113 OR LOCTITE 222.
- USE LOCTITE 290.
- USE LOW-TEMP LUBRIPLATE.
- ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- FOR THREADS UP TO \( \frac{3}{8} \)". USE PERMABOND LH050 OR LOCTITE 592. FOR THREADS BIGGER THAN \( \frac{3}{8} \)". USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
- THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.
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