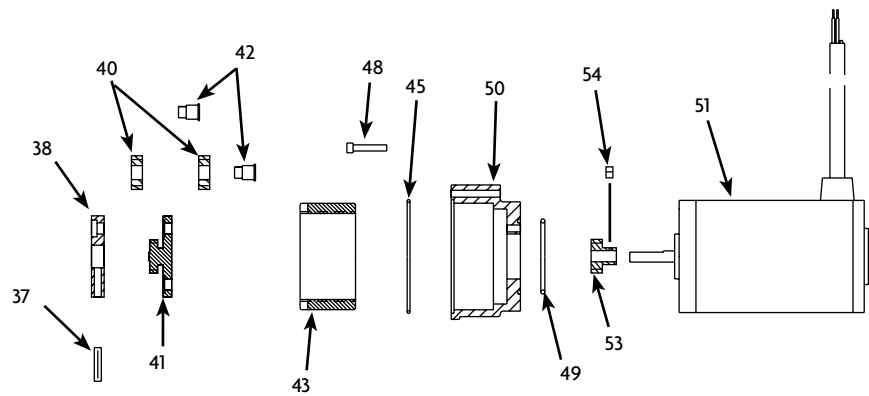
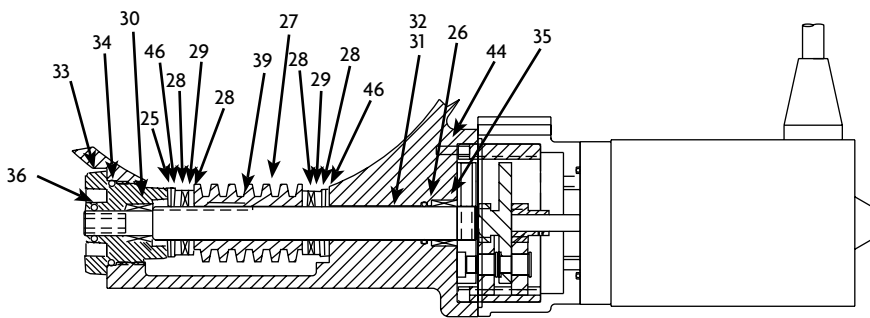


- △ USE PERMABOND LMI13 OR LOCTITE 222 AT ASSEMBLY
- △ USE PERMABOND HH120 OR LOCTITE 277
- △ USE LUBRIPLATE LOW-TEMP GREASE AT ASSEMBLY
- △ USE PARKER O-LUBE AT ASSEMBLY
- △ USE PERMABOND LH050 AT ASSEMBLY



ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Pipe Inlet	117692	1
2	Elbow Inlet	117691	1
3	Sleeve	117694	1
4	Middle Elbow	117698	1
5	Outlet Elbow	117695	1
6	Ring Ball Retainer	117690	1
7	Gear Outlet	117689	1
8	O-Ring	757327	2
9	Socket Head Cap Screw	767047	1
10	O-Ring	757365	2
11	Brass Ball	*	*
12	Swivel Plug	742112	4
13	Vertical Stop	769596	2
14	O-Ring	757326	1
15	Socket Head Cap Screw	765030	5
16	Bronze Ball	**	**
17	O-Ring	757102	1
18	O-Ring	757366	1
20	Stop	769498	2
21	Plug	744337	1
22	Socket Head Set Screw	765042	1
24	Socket Head Cap Screw	765354	2
25	Shim	769494	As Req.
26	O-Ring	757041	2
27	Gear Worm	718166	2
28	Thrust Washer	784121	8
29	Bearing Thrust Roller	704529	4
30	Bearing	704393	2
31	Rotation Shaft	769630	1
32	Elevation Shaft	769631	1
33	Bearing Cap	117696	2
34	O-Ring	757329	2
35	Bearing Roller Needle	704395	2
36	O-Ring	757295	2
37	Pin Groove	741056	2
38	Carrier Output	707325	2
39	Key	727044	2
40	Gear Spur	718165	12
41	Plate Carrier	742119	2
42	Rivet	754052	12
43	Gear Internal Elevation	718164	2
44	Pin Roll	744288	4
45	O-Ring	757312	2
46	Spring	769276	8
47	Socket Head Cap Screw	767132	8
48	Socket Head Cap Screw	765052	8
49	O-Ring	757056	2



STYLE 3350
TuckAway™ Electric Monitor
TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
50	Gearbox Housing	109320	2
51	Motor	35780011	2
53	Gear Motor	718163	2
54	Socket Head Set Screw	765082	2
55	Wiring Harness	721342	1
72	Magnet	731081	6
73	Switch	34400003	2
77	Rubber Ball	703544	2
78	Bracket	704589	2
79	Screw	765208	2
91	Handle Override	721291	1
93	Clip Hairpin Cotter	744339	1
94	ID Tag	773325	1
95	Nail Grip	736052	4
96	Socket Head Screw	765064	2
97	Clamp	707367	2
98	Socket Head Cap Screw	767126	4
99	Socket Head Cap Screw	765154	3
Not Shown	Panel Mount Control Box with Guard	34400041	1
Not Shown	Upper Control Box with Guard	33500003	1
Not Shown	12/24V PC Board	33500021	1

*Packet of 50 Balls #109342
 **Packet of 50 Balls #116252



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ISO 9001 REGISTERED COMPANY

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REVISED: 4/13

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