



- ① USE PERMABOND HH-120 OR LOCTITE 277 AT ASSEMBLY
- ② USE PERMABOND 113 OR LOCTITE 222 AT ASSEMBLY
- ③ TORQUE TO 35-45 IN-LB
- ④ USE LOW-TEMP LUBRILPLATE AT ASSEMBLY
- ⑤ USE LOCTITE PRIMER-T FOLLOWED BY PERMABOND HH-120 OR LOCTITE 277. REMOVE EXCESS MATERIAL AFTER CURING.
- ⑥ CENTER BALL IN THE LOADING HOLE. SCREW SET SCREW UNTIL IT MAKES CONTACT WITH THE BALL. BACK OUT SET SCREW "SLIGHTLY" UNTIL SPINDLE MOVES FREELY.



**STYLE 3297
ELECTRIC INDUSTRIAL
FIREFOX NOZZLE - 24V/12V**

ITEM NO.	DESCRIPTION	PART NUMBER	QTY 24VDC	QTY 12VDC
1	STEM BAFFLE ST STL FFOX NOZ 3293	768318	1	1
002	PIN GROOVE 1/4 "X 1"TYPE E 18-8 ST STL	744273	1	1
003	BAFFLE HD BRONZE ETCH 125-350GPM	121056	1	1
004	RING DSCH MCH COMP BRONZE	756164	1	1
005	O-RING 2-046 BUNA-N 70 DURO	757374	1	1
006	O-RING 3 3/8"X 3 1/8"2-235 BUNA N70	757046	1	1
007	SPRING LEE LC-045H-5 ST STL 3293	768319	1	1
008	SLEEVE PATT MCH BRASS FF NZ	121583	1	1
009	BODY NOZ MCH IND FF NZ CS	121581	1	1
010	CLAMP HOSE, WRM DR 4-1/4DIA STSTL 54155K	707572	1	1
011	O-RING 2-237 CARBOXILATED N1090-85	757445	1	1
012	BELLOWS 3 7/8"X3 1/4" BLK URETHANE 3294	703717	1	1
013	BALL BRASS 1/4"OD (+/- .001 TOLERANCE)se	703017	38	38
014	SWVL 3RL 2.5"NH WB	101325	1	1
015	GSKT N674-70 EQ3-3/16X2-9/16X3/16	717043	1	1
016	ACTUATOR PISTON MCH IND FF NOZ	121580	1	1
017	SCREW SHLDR 1/2 DIA X 1-1/4" LG ST STL	767158	1	1
018	WRAP TY BLACK 8" NEWARK #46N2674	785024	2	2
019	BELLOWS ACTUATOR BLK URETHANE COMP	704960	1	1
020	O-RING 1 1/16 X 55/64"2-118 BUNA N70	757293	1	1
021	O-RING 3/4"X 5/8"2-016 BUNA N70	757055	1	1
022	TUBE GUIDE BRONZE MCH 4462	772235	1	1
023	O-RING 1 5/8"X 1 7/16"2-127 N-674-7 BU	757048	1	1
024	SCREW FREEWHEELING BALL ASSY 3293FIREFOX	767148	1	1
025	SCREW SOCHD FLAT POINT5/16-24X1/4 18-8	765134	1	1
027	BALL ST STL 3/16"TYPE 302 GRADE 200 USA	704018	24	24
028	GEAR BALLSCREW BRONZE 2198 NOZ	718191	1	1
029	NUT HEX 303-304 ST STL 1/4-20	734061	1	1
030	HOUSING ACTUATOR BRASS MCH SERV	121372	1	1
031	VENT BREATHER ALLIED-WITAN#F08 10-32 THD	779078	1	1
032	SCREW SOC HD CAP 10-24 X 5/8"ST STL	765028	2	2
033	PIN ROLL ST STL .0625 X .375 LG	*	1	1
034	WORM PATT ACTUATOR 5078	*	1	1
035	O-RING 1 5/8"X 1 1/2"2-029 BUNA N70	*	1	1
036	O-RING 1 1/16"X 9/16"2-015	*	1	1
037	MOTOR W/CONN S/A 24V POTTED 4462-4471	44710012	1	-
037	MOTOR W/CONN S/A 12V POTTED 4462-4471	44710013	-	1

ITEM NO.	DESCRIPTION	PART NUMBER	QTY 24VDC	QTY 12VDC
039	SCREW SOC HD CAP 6-32 X 1/2" ST STL	765150	6	6
040	PLUG SWVL CELCON 3/8 -24 X 3/16"	742023	1	1
041	SCREW SOC HD CAP 6-32 X 1/2" ST STL	765150	2	2
042	SHIM .010 X 3/8 X 5/8 PLASTIC BROWN	768219	1	1
043	PLATE ID 1/64THK STSTL IND FF NOZ	744456	1	1
044	NAIL GRIP AMTAK FAST CAT # 3326 3/16 DIA	736052	2	2
045	CLAMP HOSE WRM DR 3-3/4"DIA SS54155K25	707573	1	1

* These Items Included in the 12/24Volt Motor S/A Kits (Item 37)



Tested—Proven—Trusted.

ISO 9001 REGISTERED COMPANY

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