



Assembly Notes:

- △1 Use Loctite® 222 or Permabond LM113
- △2 Use Low-Temp Lubriplate
- △3 Use Parker O-Ring lubricant or equivalent petroleum base lubricant

| ITEM NO. | DESCRIPTION | PART NUMBER | QUANTITY |
|----------|---|-------------|----------|
| 1 | Bumper | 704165 | 1 |
| 2 | Indicating Band | 703493 | 1 |
| 3 | Stop Screw | 767097 | 1 |
| 4 | Pattern Sleeve | 105621 | 1 |
| 5 | Socket Head Cap Screw | 765029 | 1 |
| 6 | Baffle Head | 107833 | 1 |
| 7 | Gallorage Spacer 200 GPM@75 PSI (not shown) | 105114 | 1 |
| 8 | O-Ring | 757079 | 1 |
| 9 | Throat | 105614 | 1 |
| 10 | O-Ring | 757061 | 1 |
| 11 | Spring | 768160 | 1 |
| 12 | O-Ring | 757044 | 1 |
| 13 | Nozzle Body | 105610 | 1 |
| 14 | Retaining Pin | 744179 | 3 |
| 15 | O-Ring | 757219 | 1 |
| 16 | O-Ring | 757150 | 2 |
| 17 | Blade | 105612 | 1 |
| 18 | Shutoff Body | 105915 | 1 |
| 19 | Trunnion | 773110 | 2 |
| 20 | O-Ring | 757022 | 2 |
| 21 | Socket Head Set Screw | 765002 | 2 |
| 22 | Roll Pin | 744062 | 2 |
| 23 | Handle | 721123 | 1 |
| 24 | O-Ring | 757060 | 2 |
| 25 | Seat | 769243 | 2 |
| 26 | Ball | 704029 | 1 |
| 27-31 | Swivel Sub Assembly* (NH) | 30250006 | 1 |
| 30 | Swivel Gasket | 717042 | 1 |

*For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.