ASSEMBLY NOTES:

- USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.
- USE PERMABOND LM113 OR LOCTITE 222.
- USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- DIMPLES (EJECTOR MARKS): UP ON RIGHT SIDE AND DOWN ON LEFT SIDE.

ASSEMBLE WITH MACHINE SURFACE FACING THIS SIDE
### TECHNICAL SERVICE PARTS

#### STYLE 2390

**PRODUCT:** PLAYPIPE-ALUM W/SHUTOFF

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**WARRANTY AND DISCLAIMER**: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We do not assume responsibility for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty.

*Unless otherwise provided herein. Akron Brass... carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty... Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

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**Find** | **Description** | **Item** | **QTY**
---|---|---|---
1 | C,D SWIVEL | - | 1
2 | B,C,D GASKET | - | 1
3 | C,D ADAPTER SWIVEL | - | 1
4 | C,D O-RING 2-224 | - | 1
5 | C,D RING PISTON | - | 1
6 | HANDLE PLAYPIPE ZYTEL | 721329 | 2
7 | PIN ROLL 1/4" X 1-1/2" | 744076 | 4
8 | SCREW SOCKET HEAD CUP POINT SET 1/4-20 X 3/16" | 765008 | 1
9 | O-RING 2-132 | - | 2
10 | B SEAT 2.50" | - | 2
11 | B O-RING 2-140 | - | 1
12 | B TRUNNION 2.50" | 107860 | 2
13 | B PIN ROLL 1/8" X 1-1/4" | - | 2
14 | B O-RING 2-111 | - | 2
15 | B O-RING 2-135 | - | 1
16 | A,B BALL BRASS 5/32"DIA. | - | 41
17 | RING HANDLE | 115368 | 2
18 | HANDLE SHUTOFF 2.50" ZYTEL | 721427 | 1
19 | BODY SHUTOFF 2.50" | 107976 | 1
20 | SCREW SOCKET HEAD CUP POINT SET 1/4-20 X 1/4" | 765002 | 5
21 | BODY PP W/SH/O 1.50" NH | 104129 | 1
22 | BODY PP W/SH/O 1.50" NPSH | 104130 | 1
23 | B BALL CELCON 2.50" | - | 1
24 | A KIT OF 50 BALLS; 5/32 DIA. BRASS | 109042 | 1
25 | B FIELD SERVICE KIT O-RINGS | 91520001 | 1
26 | C SWIVEL 2.5"NH | 23900052 | 1
27 | D SWIVEL 2.5"NPSH | 23900053 | 1

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**Parts List Sheet: 126828**

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