ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES.

USE PERMABOND LM113 OR LOCTITE 222.

USE LOW TEMP LUBRIPASTE.

DIMPLE AT ASSEMBLY.

DO NOT CUT TURBINE TEETH.

USE LOCTITE PRIMER T.

USE LOCTITE 680.

STAKE AT ASSEMBLY.

FIX SET SCREW BETWEEN 2 BALLS AND TIGHTEN. THEN, BACK OFF UNTIL SWIVEL TURNS FREELY.

APPLY PERMABOND LM113 OR LOCTITE 222 AFTER CALIBRATION.

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass...
### TECHNICAL SERVICE PARTS

**STYLE 1767**

**PRODUCT**: WIDE RANGE TURBOJET TIP

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#### Find | Description | Item | QTY
--- | --- | --- | ---
1 | A BALL BRASS 5/32"DIA. | 704030 | 41 |
3 | O-RING 2-138 | 757321 | 1 |
4 | SCREW ALLEN HEAD CUP POINT SET #10-24 x 1/4"* | 765025 | 1 |
5 | BAND GALLONAGE CONTROL | 704821 | 1 |
6 | O-RING 2-028 | 757341 | 1 |
7 | AXLE CAM | 702074 | 1 |
8 | ROLLER CAM LONG | 758227 | 1 |
9 | ROLLER CAM SHORT | 758226 | 1 |
10 | BALL STAINLESS STEEL 3/16"DIA. | 704018 | 1 |
11 | SPRING DETENT | 768320 | 1 |
13 | O-RING 2-029 | 757247 | 1 |
14 | O-RING 2-036 | 757309 | 1 |
15 | RING RETAINING | 758241 | 1 |
16 | SCREW SOCKET HEAD CAP #4-40 x 5/8"* | 767094 | 2 |
17 | TEETH TURBINE | 772153 | 1 |
18 | *** SHIM BAFFLE BLUE | - | 1 |
21 | BALL STAINLESS STEEL 3/16" DIA. | 704018 | 1 |
22 | KEY DISCHARGE | 727045 | 1 |
23 | SPRING DETENT | 769111 | 1 |
24 | RING GALLONAGE CONTROL | 758225 | 1 |
25 | BAND SHUTOFF | 704064 | 1 |
28 | ** SWIVEL 1.5" NH | 108313 | 1 |
28 | ** SWIVEL 1.5" NPSH | 108314 | 1 |
28 | ** SWIVEL 1.5" BSP | 108315 | 1 |
29 | GASKET | 717042 | 1 |
35 | *** SHIM BAFFLE PINK | - | 1 |
36 | *** SHIM BAFFLE GREEN | - | 1 |
37 | SHIM BAFFLE BROWN | 769400 | 1 |
38 | RETAINER GASKET (75 PSI) | 121380 | 1 |
39 | RETAINER GASKET (100 PSI) | 121379 | 1 |
39 | GASKET BAFFLE | 717049 | 1 |
40 | BAFFLE | 115138 | 1 |
41 | SCREW SOCKET BUTTON HEAD 1/4-20 x 1" | 765182 | 1 |
42 | SCREW SOCKET HEAD CUP POINT SET 1/4" -20 x 3/16"* | 765008 | 2 |
43 | O-RING 2-137 | 757266 | 1 |
44 | O-RING 2-031 | 757363 | 1 |
45 | SCREW CAM | 765243 | 1 |
46 | SLEEVE PATTERN | 120993 | 1 |

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**Find | Description | Item | QTY
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47 | THROAT | 121020 | 1 |
48 | STEM/SPIDER (75 PSI) | 121253 | 1 |
48 | STEM/SPIDER (100 PSI) | 121252 | 1 |
49 | TUBE DISCHARGE (75 PSI) | 120990 | 1 |
49 | TUBE DISCHARGE (100 PSI) | 120991 | 1 |
50 | BUMPER | 703722 | 1 |
51 | BAND INDICATOR | 703683 | 1 |
52 | ADAPTER SWIVEL | 120730 | 1 |
53 | BAND PATTERN INDICATOR | 703687 | 1 |
54 | BODY NOZZLE | 121037 | 1 |

**A KIT OF 50 BALLS 5/32 DIA. BRASS | 109042**

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**IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, ONLINEREPAIR.AKRONBRASS.COM**

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**PARTS LIST SHEET:** 120765