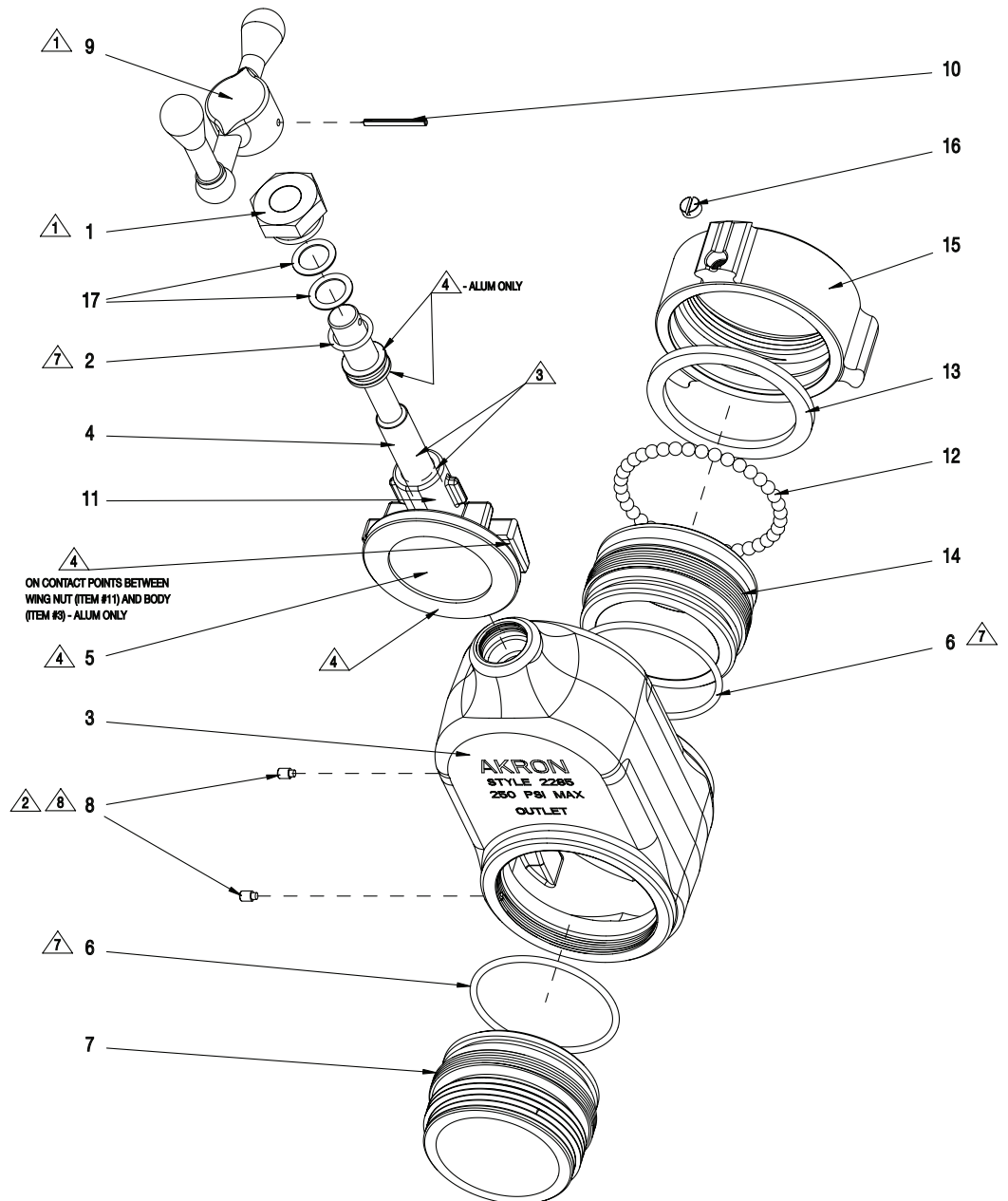


## TECHNICAL SERVICE PARTS LIST

### Assembly Notes:

- ① Use Loctite 277 or Permabond HH120
- ② Use Permabond MM-115
- ③ Lubricate with "Low-Temp" LUBR-I-PLATE on threads.
- ④ Add "Never Stick" Lubricant to Contact Points.
- ⑥ Use Loctite 222 or Permabond LM113
- ⑦ Use Parker O-Lube
- ⑧ Dimple





# STYLE 285 AND 2285 GATE VALVE TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			285	2285
1	Stem Nut-Cast	104757	1	
1	Stem Nut-Chrome	100167	1	
1	Stem Nut	104116		1
2	O-Ring	7-57-009	1	1
3	Body <sup>†</sup>	120087	1	
3	Body <sup>†</sup>	120275		1
4	Stem	107554	1	
4	Stem	104121		1
5	Valve Plate	104758	1	
5	Valve Plate	104117		1
6	O-Ring	7-57-379	2	2
7	Male Adapter-Cast 2-1/2" NH* †	120072	1	
7	Male Adapter-Cast 2-1/2" NPSH †	120625	1	
7	Male Adapter-Chrome 2-1/2" NH**†	120073	1	
7	Male Adapter 2-1/2" NH**†	120089		1
7	Male Adapter 2-1/2" NPSH**†	120279		1
7	Male Adapter 3" NH**†	120982		1
8	Socket Hd Allen Screw	7-67-088	2	2
9	Handle-Cast	100164	1	
9	Handle-Chrome	100166	1	
9	Handle	104115		1
10	Roll Pin	7-44-062	1	1
11	Wing Nut	107553	1	
11	Wing Nut	104124		1
12	Ball Bearing - 2-1/2" Swivel	**	38	38
12	Ball Bearing - 3" Swivel	**		47
13	Gasket - 2-1/2" NH	7-17-043	1	1
13	Gasket - 2-1/2" NPSH	714051	1	1
13	Gasket - 3"	7-14-022		1
14	Swivel Adapter-Cast <sup>†</sup>	120260	1	
14	Swivel Adapter-Chrome <sup>†</sup>	120261	1	
14	Swivel Adapter - 2-1/2" <sup>††</sup>	120259		1
14	Swivel Adapter - 3" <sup>††</sup>	120983		1
15	Swivel-Cast 2-1/2" NH*#	101325	1	
15	Swivel-Cast 2-1/2" NPSH*#	101327	1	
15	Swivel-Chrome 2-1/2" NH*#	117847	1	
15	Swivel Pyrolite 2-1/2" NH*#	101420		1
15	Swivel Pyrolite 2-1/2" NPSH*#	101421		1
15	Swivel Pyrolite 3" NH*#	104013		1
16	Swivel Plug	7-42-023	1	1
17	Shim	7-69-762	2	2

\* For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.

# When replacing the swivel on units assembled by a piston ring (no swivel plug) it is necessary to also purchase the swivel adapter (#11), ball bearings (#12) and swivel plug (#16).

\*\* Packet of 50 Ball Bearings – P/N 109041

† Contact Akron Brass Customer Service before ordering this part if the Body (3) has a hexagon "AB" Logo.



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