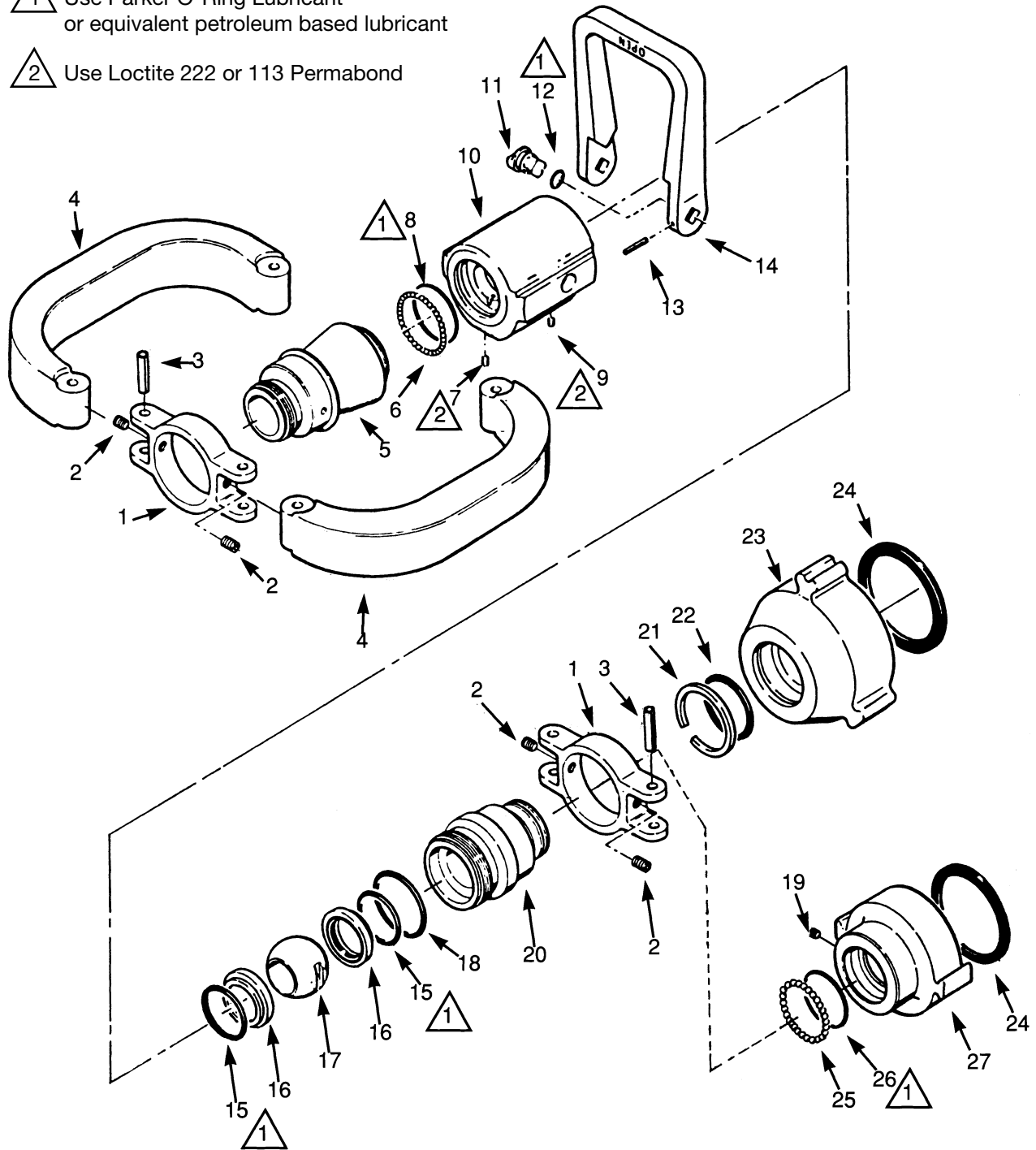


TECHNICAL SERVICE PARTS LIST

ASSEMBLY NOTES:

- 1 Use Parker O-Ring Lubricant or equivalent petroleum based lubricant
- 2 Use Loctite 222 or 113 PermaBond



TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			1390	2390
1	Handle Ring	101971	2	
1	Handle Ring	115368		2
2	Set Screw	7-65-002	4	4
3	Roll Pin	7-44-076	4	4
4	Handle Assembly	101245	2	
4	Handle Assembly	7-21-329		2
5	Body (NH)*	101969	1	
5	Body (NPSH)*	101970	1	
5	Body (NH)*	104129		1
5	Body (NPSH)*	104130		1
6	Locking Balls	†	41	41
7	Set Screw	7-66-015	1	
7	Set Screw	7-65-002		1
8	O-Ring	7-57-193	1	1
9	Set Screw	7-65-008	1	1
10	Shutoff Body	102294	1	
10	Shutoff Body	107976		1
11	Trunnion	102291	2	
11	Trunnion	107860		2
12	O-Ring	7-57-198	2	2
13	Roll Pin	7-44-062	2	2
14	Handle	7-21-123	1	1
15	O-Ring	7-57-197	2	2
16	Seat	7-69-243	2	2
17	Ball	7-04-029	1	1
18	O-Ring	7-57-196	1	1
19	Swivel Plug	7-42-023	1	
20	Swivel Adapter	101968	1	
20-24	Swivel Sub Assembly (NH)*	23900052		1
20-24	Swivel Sub Assembly (NPSH)*	23900053		1
24	Gasket	7-17-043	1	1
25	Ball Bearings	‡	25	
26	O-Ring	7-57-182	1	
27	Swivel (NH)*	101972	1	

*For other threads order by description and thread size (ODM and TPI) or by Akron thread code.

†Packet of 50 Locking Balls - P/N 109042

‡Packet of 50 Ball Bearings - P/N 109041