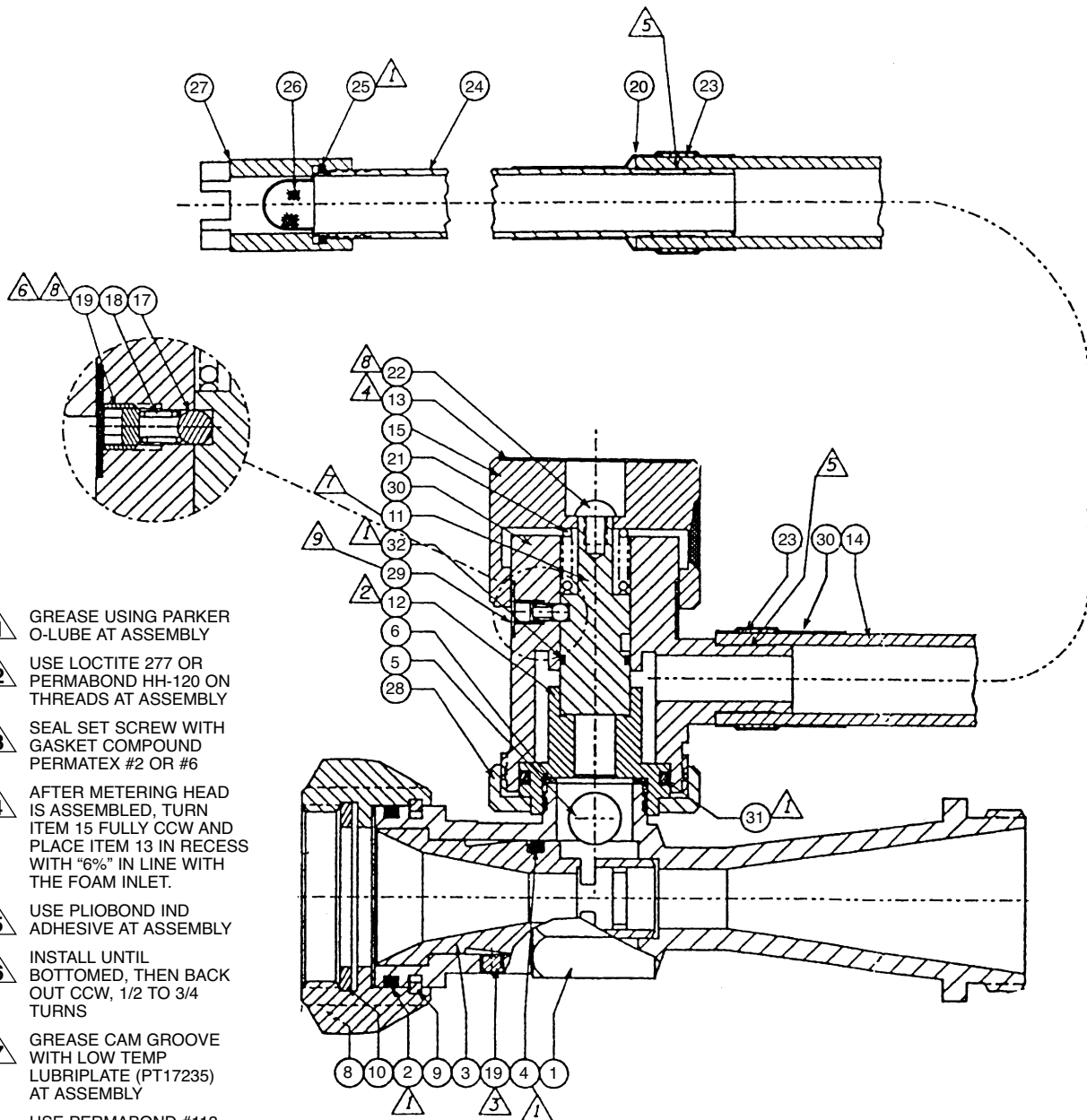


NOTE: This product model is no longer in production. For service and repair, please contact Akron's Customer Service at 800.228.1161 or 330.264.5678.

STYLE 3070, 3071
Brass Educator

TECHNICAL SERVICE PARTS LIST



- ① GREASE USING PARKER O-LUBE AT ASSEMBLY
- ② USE LOCTITE 277 OR PERMABOND HH-120 ON THREADS AT ASSEMBLY
- ③ SEAL SET SCREW WITH GASKET COMPOUND PERMATEX #2 OR #6
- ④ AFTER METERING HEAD IS ASSEMBLED, TURN ITEM 15 FULLY CCW AND PLACE ITEM 13 IN RECESS WITH "6%" IN LINE WITH THE FOAM INLET.
- ⑤ USE PLIOBOND IND ADHESIVE AT ASSEMBLY
- ⑥ INSTALL UNTIL BOTTOMED, THEN BACK OUT CCW, 1/2 TO 3/4 TURNS
- ⑦ GREASE CAM GROOVE WITH LOW TEMP LUBRIPLATE (PT17235) AT ASSEMBLY
- ⑧ USE PERMABOND #113 OR LOCTITE 222 ON THREADS AT ASSEMBLY
- ⑨ PLACE ITEM 29 IN RECESS WITH INDICATOR IN LINE WITH THE FOAM INLET.



STYLE 3070, 3071
Brass Eductor
TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	3070	3071
1	Eductor Body-60 GPM*	7-04-492	1	-
1	Eductor Body-95 GPM*	7-04-493	-	1
2	O-Ring	7-57-267	1	1
3	Blending Tube-60 GPM	7-72-155	1	-
3	Blending Tube-95 GPM	7-72-156	-	1
4	O-Ring	7-57-010	1	1
5	Check Ball	7-03-159	1	1
6	Gasket	7-16-027	1	1
7	O-Ring	7-57-031	1	1
8	Swivel-1-1/2" NH**	102251	1	1
9	Piston Ring	7-56-003	1	1
10	Swivel Gasket-1-1/2"	7-17-042	1	1
11	Spool	107340	1	1
12	Adapter-60 GPM	107339	1	-
12	Adapter-95 GPM	107338	-	1
13	Dial Label-60 GPM	7-29-221	1	-
13	Dial Label-95 GPM	7-29-220	-	1
14	Pickup Hose	104219	1	1
15	Control Knob	104274	1	1
16	O-Ring	7-57-041	1	1
17	Ball	7-04-018	1	1
18	Spring	7-68-267	1	1
19	Screw	7-65-008	2	2
20	Heat Shrink Tube	7-72-158	2	2
21	Spring	7-69-437	1	1
22	Screw	7-63-067	1	1
23	Clamp	7-07-333	2	2
24	Tube	109423	1	1
25	O-Ring	7-57-009	1	1
26	Strainer	7-69-521	1	1
27	Retainer	109422	1	1
28	Swivel Collar	104942	1	1
29	Ident. Band-60 GPM	7-04-429	1	-
29	Ident. Band-95 GPM	7-04-428	-	1
29	Ident. Band-125 GPM	7-04-427	-	-
30	Body	109361	1	1
31	O-Ring	7-57-055	1	1

* Threads other than 1-1/2 NH will include permanent adapter on discharge end of eductor.
** For other threads order by description and thread size (ODM and TPI) or Akron Thread Code.

To ensure continued quality performance, use only AKRON replacement parts.
In the U.S. - Phone: (800) 228-1161 • Fax: (800) 531-7335



AKRON BRASS
A **PREMIER FARNELL** Company
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