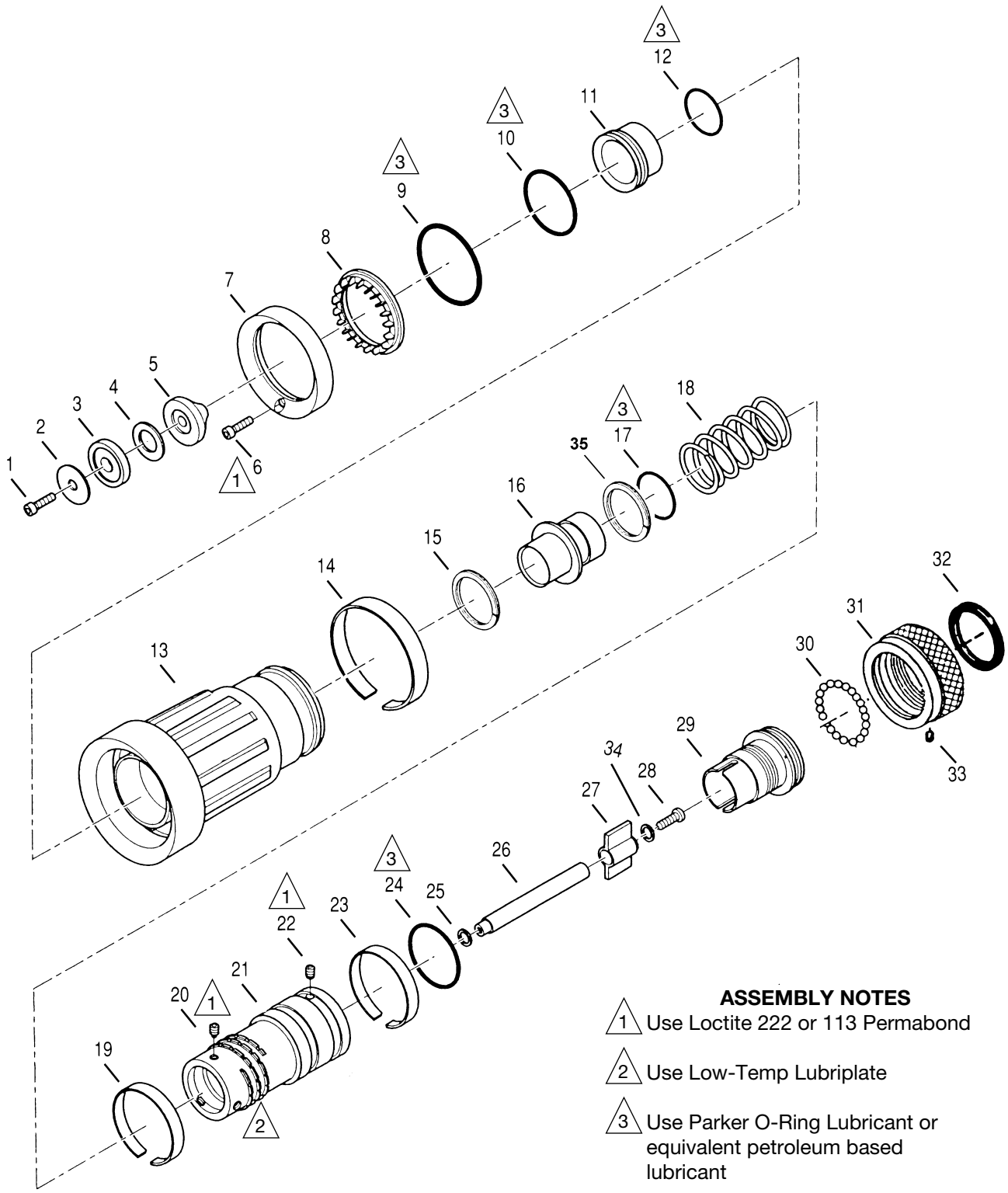
AKRON BRASS COMPANY

STYLE 4867
Mid-Range Assault™ Tip

TECHNICAL SERVICE PARTS LIST



ASSEMBLY NOTES

1. Use Loctite 222 or 113 Permabond
2. Use Low-Temp Lubriplate
3. Use Parker O-Ring Lubricant or equivalent petroleum based lubricant

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ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Baffle Head Screw	7-65-183	1
2	Flow Label 150 GPM @ 50 PSI	7-29-459	1
2	Flow Label 150 GPM @ 75 PSI	7-29-423	1
2	Flow Label 175 GPM @ 75 PSI	7-29-425	1
2	Flow Label 200 GPM @ 75 PSI	7-29-464	1
2	Flow Label 150 GPM @ 100 PSI	7-29-421	1
2	Flow Label 175 GPM @ 100 PSI	7-29-424	1
2	Flow Label 200 GPM @ 100 PSI	7-29-426	1
2	Flow Label 225 GPM @ 100 PSI	7-29-465	1
3	Gasket Retainer	107959	1
4	Baffle Gasket	7-17-049	1
5	Baffle Head	118995	1
6	Soc. Head. Cap Screw	7-67-094	2
7	Turbine Retaining Ring	7-58-241	1
8	Turbine Teeth	7-72-153	1
9	O-Ring	7-57-309	1
10	O-Ring	7-57-363	1
11	Throat Sleeve	118994	1
12	O-Ring	7-57-048	1
13	Bumper Assy.	4817-0046	1
14	Pattern Indicating Band	7-04-880	1
15	Retaining Ring	7-56-106	1
16	Throat	118998	1
17	O-Ring	7-57-308	1
18	Spring	7-69-629	1
19	Shutoff Indicating Band	7-04-064	1
20	Soc. Head. Screw	7-67-088	3
21	Nozzle Body	107957	1
22	Allen Head Screw	7-65-025	1
23	Indicator Band	7-04-851	1
24	O-Ring	7-57-307	1
25	Flow Spacer	*	
26	Baffle Stem	118997	1
27	Spider	7-69-490	1
28	Button Head Screw	7-65-149	1
29	Spider Retainer	118996	1
30	Locking Balls	**	42
31	Swivel (1-1/2"NH)†	108313	1
31	Swivel (1-1/2"NPSH)†	108314	1
31	Swivel (1-1/2"BSP)	108315	1
32	Swivel Gasket	7-17-042	1
33	Allen Head Screw	7-65-008	1
34	Washer	7-84-094	1
35	Thrust Ring	7-54-027	1

*To change or replace flow spacer call Customer Service for flow kit.
†For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.
**Packet of 50 Locking Balls–P/N 109042

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ISO 9001 REGISTERED COMPANY

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WARRANTY AND DISCLAIMER: We warrant Akron Brass products for a period of five (5) years after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service.

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