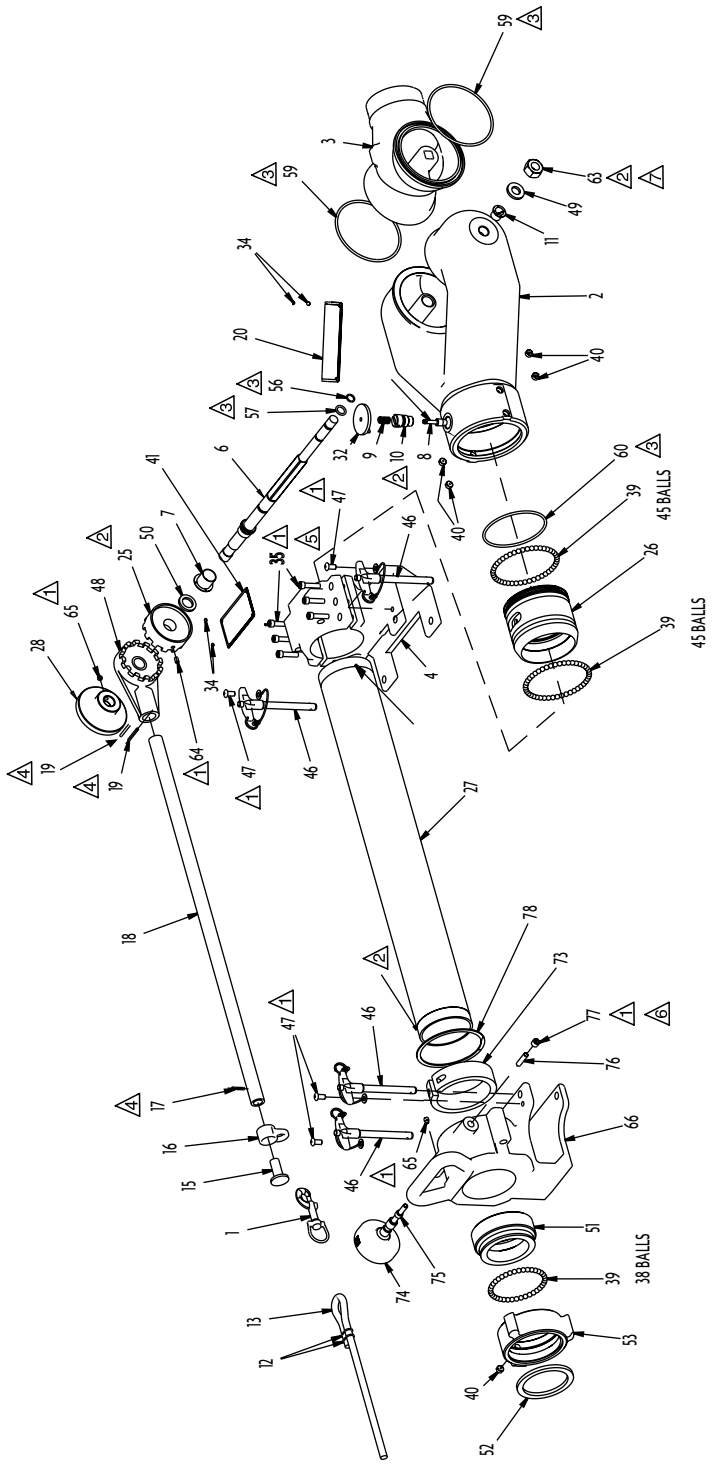
AKRON BRASS COMPANY

TECHNICAL SERVICE PARTS

STYLE 1495
Ladder Pipe



Assembly Notes:

1. Use Permabond LM113 or Loctite 222
2. Use Permabond HH120 or Loctite 277
3. Use Parker O-Lube or equivalent petroleum based lubricant
4. Drill 1/8" diameter hole
5. Torque to 100-125 in/lbs
6. Screw until resistance is felt, before installing brake shaft
7. Torque to 30-40 in/lbs

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STYLE 1495
Ladder Pipe
TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Snap Hook	721013	2
2	Siamese Body	120542	1
3	Outlet Tee	120234	1
4	Front Clamp	120231	1
6	Drive Shaft	768389	1
7	Bearing	704736	1
8	Plunger Pin	745161	1
9	Plunger Spring	768150	1
10	Plunger Pin Housing	120243	1
11	Bearing	704238	1
12	Ring	758006	4
13	Manila Rope (200 ft.)	758011	1
15	Handle Plug	101659	1
16	Rope Swivel	101669	1
17	Grovve Pin	744208	1
18	Elevation Handle	102052	1
19	Roll Pin	744080	2
20	ID Plate	744433	1
25	Rachet Hub	721450	1
26	Pipe Adapter	120235	1
27	Inlet Pipe	120263	1
28	Handle Knob	120242	1
32	Horizontal Lock Knob	120241	1
34	Grip Nails	736052	8
35	Socket Head Cap Screw	767003	6
39	Ball Bearings	*	135
40	Swivel Plug	742023	5
41	Warning Tag	773370	1
46	Ball Lock Pin w/Lanyard	744450	4
47	Socket Head Cap Screw	763038	4
48	Ratchet Handle	117873	1
49	Thrust Washer	784153	1
50	Thrust Washer	784156	1
51	Swivel Adapter	102058	1
52	Swivel Gasket (2 1/2")	717043	1
53	Swivel (2 1/2" NH)	101420	1
56	O-Ring	757180	1
57	O-Ring	757198	1
59	O-Ring	757017	2
60	O-Ring	757081	1
63	Hex Nut	734033	1
64	Socket Head Set Screw	765040	1
65	Socket Head Set Screw	765070	2
66	Back Clamp	121131	1
73	Brake Band	120228	1
74	Brake Knob	109189	1
75	Brake Shaft	768368	1
76	Groove Pin	744273	1
77	Socket Head Screw	765043	1
78	Retaining Ring	758262	1

* Packet of 50 ball bearings - P/N 109041

AKRON BRASS COMPANY

Tested... Proven... Trusted.

ISO 9001 REGISTERED COMPANY

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